

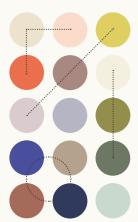
COLOUR FEELING

2022+



RELATE+ SUPPORT

ADAPTIVE CONNECTING CONSCIOUS HOLISTIC ACTIVATING



RELATE + SUPPORT

combines colour, emotion and function.

RELATE + SUPPORT provides a lively and versatile colour range, reflecting the requirements of our time. The trend report is a tool which both promotes and supports functional and sensuous design. The need for easily accessible and flexible solutions has emerged from fundamental social developments and experiences during the pandemic. In this sense, colour is not a superficial decision but one based on context.

MEMBERSHIPS & COOPERATIONS





















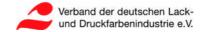












AWARDS











.....









CONTENT



RAL CLASSIC

► About RAL CLASSIC	06
▶ RAL K7 Colour fan	07
■ RAL K4 Ring binder	08
■ RAL K4 Single sheet	08
▶ RAL K5 Colour fan semi-matt	09
■ RAL K5 Colour fan gloss	09
■ RAL K1 Booklet	10
■ RAL F9 Primary standard card	10
■ RAL P1 Plastic colour sample set	11
▶ RAL P1 Plastic colour sample	11
▶ RAL 840-HR Primary standard	12
■ RAL 840-HR Primary standard card	12
▶ RAL 841-GL Primary standard	13
≥ RAL 841-GL Primary standard card	13



■ About RAL DESIGN SYSTEM plus	1
▶ RAL D2 Colour fan	1
▶ RAL D3 Colour Toolbook	1
■ RAL D3 Single colour chips	1
■ RAL D4 Single sheet set	1
RAL D4 Single sheet A4	1
RAL D4 Colour atlas	. 1
RAL D6 Design box	1
RAL D6 Single sheet A6	1
■ RAL D8 Design box	1
RAL P2 Plastic colour sample set	2
RAL P2 Plastic colour sample	2
■ RAL P1 + P2 Plastic colour sample set	2
RAL Starter-Kit Box	2
RAL Supplementary set	2
■ The Colour Dictionary	2
□ Colours for Mind, Body & Soul	2



RAL EFFECT

>	About RAL EFFECT	28
>	RAL E1 Colour primary standard	29
>	RAL E1 Colour primary standard card	29
>	RAL E3 Colour fan	30
>	RAL E4 Colour fan	30
>	RAL E6 Single sheet A6	31
>	Colour Master	32



RAL INDIVIDUAL

About RAL INDIVIDUAL	34
RAL D2 INDIVIDUAL	35
RAL K1 INDIVIDUAL	35
RAL K5 INDIVIDUAL	36
RAL K7 INDIVIDUAL	36
RAL E3 INDIVIDUAL	37
RAL E4 INDIVIDUAL	37



RAL DIGITAL

► About the RAL COLOR READER	38
▶ RAL COLOR READER	39

RAL ACADEMY

■ About the RAL ACADEMY	40
■ Inspirations	42
RAL – global distributors	46





RAL K7 COLOUR FAN

With its 215 colour shades, the fan offers you quick orientation and good decision support in professional colour design.

RAL CLASSIC

FOR ALMOST 100 YEARS - A GLOBAL STANDARD FOR MODERN COLOUR SCHEMES IN ARCHITECTURE, DESIGN, INDUSTRY AND SKILLED TRADES

RAL 1003

RAL 100A

RAC Haring



The initial 40 colours in the RAL CLASSIC colour collection have increased over the decades to the current 216 shades and it is continually being adapted to the changing requirements of public institutions and private industry. The RAL CLASSIC collection includes shades which are used by public institutions and almost every sector of private

industry or serve a higher public interest. In addition to the original application in the field of standardisation of industrial processes as well as its use in the public sector, designers from a wide range of disciplines in more than 150 countries and on every continent now rely on the variety of the colour collection.



- Five colours per page
- ▶ Gloss level of colours: gloss
- Every shade with colour code and colour names in German
- Additional pages with colour names in EN, FR, ES, IT, NL
- ▶ In high quality protective packaging

RAL K4 RING BINDER

The RAL K4 Ring binder gives confidence when specifying colour schemes. It greatly simplifies colour selection by presenting each colour as a large format, full surface sample. Furthermore, the Ring binder acts as a valuable aid to colour code planning and the creation of collages.

- Contains all 216 RAL CLASSIC colours
- ≥ A4-sized (21.0 x 29.7 cm)

RAL K4 RING BINDER | RAL K4 SINGLE SHEET

- ▶ Gloss level of single sheets: semi-matt
- ▶ Printed on the rear with colour code and colour name







RAL K5 COLOUR FAN SEMI-MATT

The high-quality colour fan RAL K5 semi-matt contains all 216 RAL CLASSIC colours.

- ▶ U-shaped protective cover
- ► Full page colour illustration 5.0 x 15.0 cm
- ☑ Gloss level of colour pages: semi-matt
- ▶ In high quality protective packaging
- ➤ Well-suited for colour combination and colour comparison

RAL K4 SINGLE SHEET

All RAL CLASSIC colours are also available as a single sheet.

- ≥ A4-sized (21.0 x 29.7 cm)
- Gloss level of single sheets: semi-matt
- Printed on the rear with colour code and colour name



8



9

RAL K5 COLOUR FAN GLOSS

The high-quality colour fan RAL K5 gloss contains all 215 RAL CLASSIC colours.

- U-shaped protective cover
- ► Full page colour illustration 5.0 x 15.0 cm
- Gloss level of colour pages: gloss
- In high quality protective packaging
- ➤ Well-suited for colour combination and colour comparison

RAL K1 COLOUR BOOKLET

The booklet RAL K1 contains 213 RAL CLASSIC colours and is especially user friendly. With 14 colours per side and a sheet that is divided in the middle, the RAL K1 allows for high flexibility and many colour combinations.

- ▶ Booklet size 10.5 x 20.0 cm
- ≥ Colour illustration 1.5 x 5.2 cm
- ▶ 14 colours per double page
- Gloss level of colours: gloss
- Every shade with colour code and colour names in DE, EN, FR



RAL F9 COLOUR PRIMARY STANDARD CARD

RAL K1 COLOUR BOOKLET | RAL F9 COLOUR PRIMARY STANDARD

RAL F9 – the collection of camouflage colours used by Germany's Armed Forces.

- Colour primary standard card format A5-sized (14.8 x 21.0 cm)
- Colour illustration A6-sized (10.5 x 14.8 cm)
- ▶ Binding colour samples for colour matching and quality control
- Contains gloss information for 60° und 85° angles as well as colorimetric measures
- Colour primary standard cards are also available individually







RAL P1 PLASTIC COLOUR SAMPLE SET

With RAL P1 100 colours from the RAL CLASSIC collection were translated into a dedicated RAL plastics standard.

- ≥ 100 RAL CLASSIC colours
- ▶ Plastics colour sample format: 10.5 × 14.8 × 0.3 cm
- ▶ Material: polypropylene
- ► Three sample thicknesses show the colour fully opaque and in various opacity levels: 0.3 cm, 0.2 cm and 0.1 cm
- Three different surfaces allow you to interpret the colour in relation to roughness: high gloss polished, VDI 24, VDI 42
- Includes reflectance curve, absolute values and the divergence from the RAL original sample
- ▶ Protective sleeve for every colour sample
- ▶ Incl. protection case

RAL P1 PLASTIC COLOUR SAMPLE

RAL P1 Plastic colour sample are also available individually.

RAL 840-HR COLOUR PRIMARY STANDARD SET

The primary standards RAL 840-HR contains all 216 RAL CLASSIC colours in semi-matt. The cards are binding colour samples for colour matching and quality control. They contain XYZ-values, the specification about the colour distance from the original standard and the reflectance curve.

- Gloss level of cards: semi-matt
- ≥ A5-sized (14.8 x 21.0 cm)
- Colour illustration A6-sized [10.5 x 14.8 cm]
- Binding colour samples for colour matching and quality control
- Including XYZ-values, colour distance from the original standard and reflectance curve
- ▶ Incl. protection case

RAL 840-HR COLOUR PRIMARY STANDARD SET | RAL 840-HR COLOUR PRIMARY STANDARD CARD





RAL 841-GL COLOUR PRIMARY STANDARD

The primary standards RAL 841-GL includes 216 RAL CLASSIC colour shades in gloss. The cards are binding colour samples for colour matching and quality control and contain XYZ-values, the specification about the colour distance from the original standard and the reflectance curve.

- □ Gloss level of colours: gloss
- ≥ A5-sized (14.8 x 21.0 cm)
- Colour illustration A6-sized (10.5 x 14.8 cm)
- ▶ Binding colour samples for colour matching and quality control
- Including XYZ-values, colour distance from the original standard and reflectance curve
- ▶ Incl. protection case

RAL 840-HR COLOUR PRIMARY STANDARD CARD

RAL 840-HR Colour primary standard cards are also available individually.



12



13

RAL 841-GL COLOUR PRIMARY STANDARD CARD

RAL 840-GL Colour primary standard cards are also available individually.





RAL DESIGN SYSTEM *plus* is the modern, systematic colour system for all creative minds, who use colour in their finely graduated, comprehensive designs. Developed as the perfect tool for requirements in architecture, design, industry and skilled trades, RAL provides the optimal shade quickly and simply for every work situation. The worldwide use of RAL DESIGN SYSTEM *plus* is supported by a clear,

simple understanding of colour using inspiring colour names which are available in German, English, French, Russian and Chinese. With this combination of a systematic colour spectrum of 1,825 shades, combined with emotional colour designations, RAL has developed the plus point in design freedom.

RAL D2 COLOUR FAN

The handy and compact RAL D2 Colour fan is the first choice for a quick overview of the RAL DESIGN SYSTEM *plus*. The 1,825 colour tones are arranged on 225 pages in colour circle order and are organised systematically into 40 separate colour palettes.



RAL D3 COLOUR TOOLBOOK

The RAL D3 Colour toolbook with all 1,825 RAL DESIGN SYSTEM *plus* colours is the indispensable colour tool for all design disciplines and all colour design professionals and all who work professionally with colour.

- Slipcase with two ring binders
- Format slipcase 46.5 x 39.5 cm
- Format ring binder 38.2 x 45.0 cm
- Single colour chips in 4.0 x 3.5 cm format
- ≥ 3 removable single colour chips per colour shade
- ☑ Gloss level of single colour chips: semi-matt
- ▶ With register to find specific colour shades quickly
- Ring binder and slipcase covered with high quality, embossed glossy film
- Colour chips printed on the rear with colour code and colour name in DE/EN

RAL D3 COLOUR TOOLBOOK | RAL D3 SINGLE COLOUR CHIPS

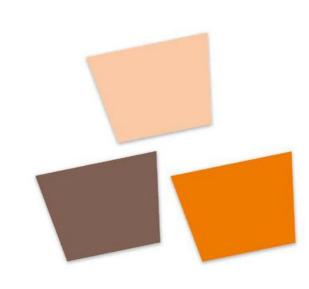




RAL D3 SINGLE COLOUR CHIPS

RAL D3 Single colour ships are available in all 1,825 colours of the new RAL DESIGN SYSTEM *plus*.

- ≥ 3 Single colour chips of one shade in 4.0 x 3.5 cm format
- Colour chips printed on the rear with colour code and colour name in DE/EN
- ☑ Gloss level of single colour chips: semi-matt



16



17

RAL D4 SINGLE SHEET SET

This set of all the 1,825 RAL DESIGN SYSTEM *plus* single sheets in the large DIN A4 format covers every option for extremely precise and finely adjusted colour design. The RAL D4 Single sheet set gives designers from the world of architecture, design and industry a product with an endless selection of shades and maximum flexibility for modern, creative designs.

- ≥ 1,825 A4-sized single colour sheets in 8 ring binders
- Format slipcase: 37.7 x 32.6 cm
- Format ring binder: 36.4 x 31.5 cm
- Format colour sheet: DIN A4 (21.0 x 29.7 cm)
- ▶ Gloss level of colour sheets: semi-matt
- Ring binder and slipcase covered with high quality, embossed glossy film

RAL D4 SINGLE SHEET A4

The single sheets serve as an outstanding complement to your work with the RAL D2 colour fan or the RAL D3 Colour toolbook. These products are an unbeatable combination when designing collections or mood boards.

- ▶ Format DIN A4 (21.0 x 29.7 cm)
- Gloss level of colour sheets: semi-matt
- ▶ Also available as complete set of 8 ring binders
- Colour-metric measurement on request
- Colour code and colour name printed on the back

RAL D4 COLOUR ATLAS

The RAL D4 provides a fast and easily accessible overview of the RAL DESIGN SYSTEM *plus*. For rapid and efficient shade definition and finely graduated colour concepts.

- Slipcase with 1 ring binder
- Format slipcase 37.7 x 32.6 cm
- Format ring binder 36.4 x 31.5 cm
- ≥ 1,825 colour chips in 1.7 x 1.7 cm format
- Gloss level of colours: semi-matt
- ➤ With register to find specific colour shades quickly
- Ring binder and slipcase covered with high quality, embossed glossy film





RAL D6 SINGLE SHEET A6

All 1,825 RAL DESIGN SYSTEM *plus* colours are available in a practical DIN A6 format. The high-quality single sheets are handy and therefore perfect for the creation of collections.

- Format single sheet DIN A6 (10.5 x 14.8 cm)
- Gloss level of sheet: semi-matt
- All 1,825 colours are also available as RAL D6 Design box

RAL D6 DESIGN BOX

RAL D4 COLOUR ATLAS | RAL D6 DESIGN BOX

The 1,825 single sheets provide confidence when making decisions on colour, support creativity, form the reasoning behind colour designs and inspire the professional design process in refined nuances.

- Box with 1,825 RAL DESIGN SYSTEM plus single sheets
- Box format 30 x 21 x 33 cm
- Single Sheet Format DIN A4 (21,0 x 29,7) cm
- Gloss level of single sheets: semi-matt
- ► Clearly arranged according to the CIELab colour circle
- ▶ Perfect for colour collage development and product design
- ► All colour sheets are also available individually
- ▶ Incl. protection case



18



19

RAL D8 DESIGN BOX

The finely graded nuances of the RAL DESIGN SYSTEM *plus* are divided into 8 practical and handy colour fans whose respective focus is on a limited colour space.

- **■** Box format 28.0 x 11.5 x 6.5 cm
- Fan deck size 3.2 x 10 cm
- ≥ 1,825 full-surface colour pages
- 5 shades per colour fan deck
- Gloss level of colours: semi-matt
- □ Clearly arranged system
- ► CIELab colour circle on the inside cover
- Box covered with high quality, embossed glossy film

RAL P2 PLASTIC COLOUR SAMPLE SET

200 selected RAL DESIGN SYSTEM plus polypropylene-made colour samples offer designers from architecture and product design new possibilities beyond the classic paint coats.

- Binding colour sample for plastics in RAL DESIGN SYSTEM plus colours
- ≥ 160 opaque and 40 transparent plates
- ► Three different surface textures: high gloss polished, VDI 24, VDI 42
- Format 10,5 x 14,8 x 0,3 cm
- Three levels of thickness: 0.3 cm, 0.2 cm and 0.1 cm
- Includes reflectance curve, absolute values and colour distance from original plastic sample
- ▶ Protective sleeve for each plastic colour sample
- ▶ Incl. protection case

RAL P2 PLASTIC COLOUR SAMPLE SET | RAL P2 PLASTIC COLOUR SAMPLE



RAL P2 PLASTIC COLOUR SAMPLE

The RAL P2 Plastic colour samples are also available individually.



20

RAL P1 + P2 PLASTIC COLOUR SAMPLE SET

300 plastic colours, compare and combine: The complete set in three cases gives access to the complete colour selection of the RAL Plastic colour samples.



- The 100 most important RAL CLASSIC colours and the 200 most popular RAL DESIGN SYSTEM plus colour shades in one set
- Binding colour sample for plastics in RAL CLASSIC
- Binding colour sample for plastics in RAL DESIGN SYSTEM plus
- Three different surface textures: high gloss polished, VDI 24, VDI 42
- Format 10.5 x 14.8 x 0.3 cm
- Three levels of thickness: 0.3 cm, 0.2 cm and 0.1 cm
- ▶ Includes reflectance curve, absolute values and colour distance from original plastic sample
- ▶ Protective sleeve for each plastic colour sample
- ▶ Incl. protection cases

RAL STARTER-KIT DESIGN BOX

The 150-component RAL Starter-Kit in DIN A6 format leads into the world of the RAL DESIGN SYSTEM *plus*, which contains a total of 1,825 shades. The specific selection of 10 shade levels and one grey scale is supplemented with frequently used wood tones.

The RAL Starter-Kit can be supplemented at any time individually with additional DIN A6 colour sheets from the RAL DESIGN SYSTEM *plus*, the RAL CLASSIC and RAL EFFECT colour collections.

- **▶** Box format DIN A6 (11.2 x 15.4 cm)
- Colour sheets A6-sized [10.5 x 14.8 cm]
- ≥ 143 colour sheets RAL DESIGN SYSTEM *plus*

RAL STARTER-KIT DESIGN BOX

- 7 colour sheets RAL CLASSIC
- Gloss level of colour sheets: semi-matt
- Box covered with high quality, embossed glossy film

The following products complete the RAL Starter-Kit design box:

- RAL D6 Single sheet A6
- RAL K6 Single sheet K6
- RAL E6 Single sheet uni
- RAL E6 Single sheet metallic





Students will be granted a discount on presentation of current student ID.

22



RAL SUPPLEMENTARY SET

213 new colours from the RAL DESIGN SYSTEM *plus* for the creation of mood boards or as help in customer meetings.

The RAL Supplementary set is the perfect add-on for D6 boxes issued until 2017, which contained 1,625 colours.

- **B** Box format (11.2 x 15.4 cm)
- ≥ 213 Single sheets RAL DESIGN SYSTEM plus
- Single sheets DIN A6-sized (10.5 x 14.8 cm)
- Gloss level of single sheets: semi-matt
- Box covered with high quality, embossed glossy film



THE COLOUR DICTIONARY

The "Colour Dictionary" by the colour researcher and trend consultant Prof. Axel Venn in collaboration with the designer Janina Venn-Rosky and RAL COLOURS presents expressive collages for 360 adjectives. Designers can confidently glance at the expressive, fascinating world of colour psychology.

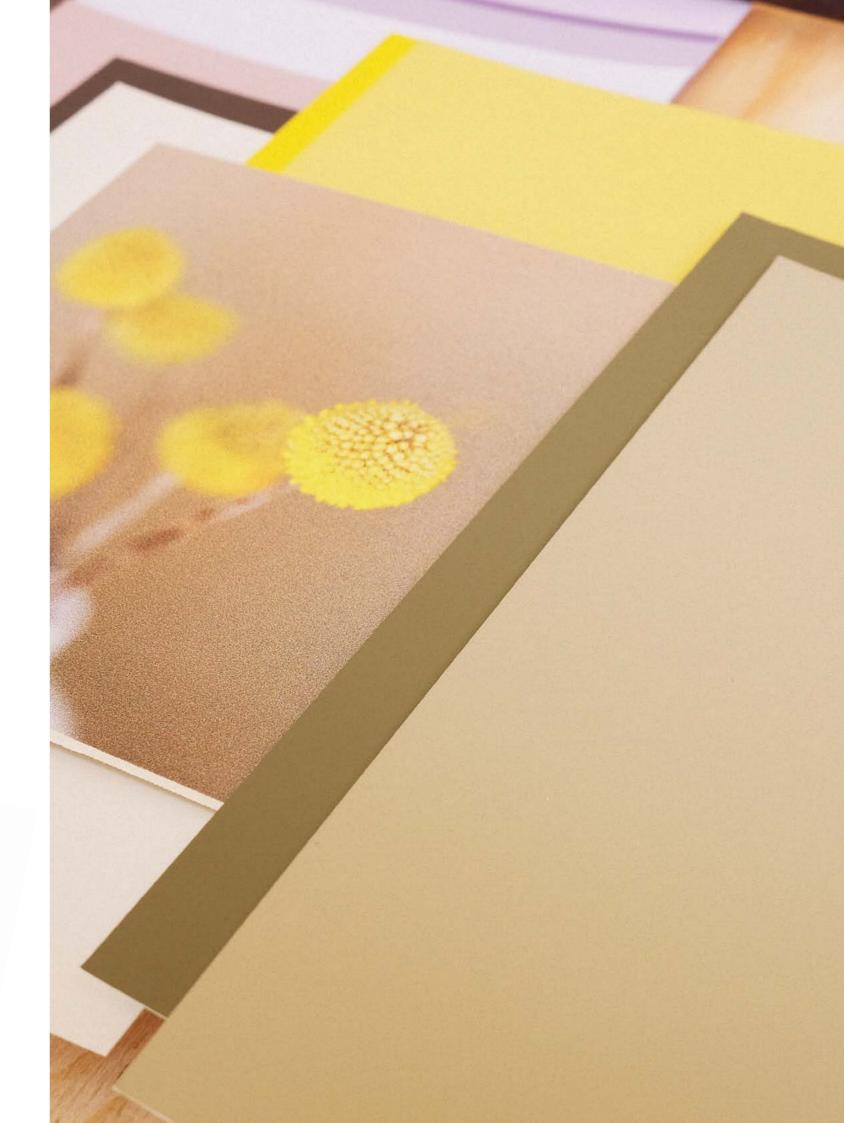


- Format: 24 x 26 cm, hard cover
- Bilingual: DE, EN
- ≥ 864 pages
- ≥ 360 adjectives and their translation into colour compositions
- Approx. 20,000 illustrations
- ▶ Including a large poster
- Displayed in RAL DESIGN SYSTEM plus colours

USING COLOUR EFFECTS SYSTEMATICALLY

How are "honest", "likeable", "tactless" or "endless" reflected in worlds of colour? "The Colour Dictionary" is an essential source of inspiration and the standard work for interior design, advertising, design and teaching.





RAL COLOURS_PRODUCT OVERVIEW_RAL DESIGN SYSTEM plus ral colours

► Hard cover 2018 edition

▶ Format: 23.3 x 3 x 27.3 cm

Bilingual: DE, EN

BOOK COLOURS FOR MIND, BODY & SOUI

≥ 320 pages filled with inspirations for design in practice

≥ 24 adjectives from the fields of wellbeing, health and recuperation

■ Scientifically researched

▶ 760 colour illustrations

■ With draft template to develop your own colour collections

▶ Coded in RAL DESIGN SYSTEM plus

ISBN: 978-3-95961-227-2



AVAILABLE IN A BUNDLE WITH A
CORRESPONDING COLOUR FAN SEMI MATT
(FAN SIZE: 8.7 X 19.7 CM).







COLOUR FAN COLOURS FOR MIND, BODY & SOUL

A colour guide with 120 shades in the RAL DESIGN SYSTEM *plus* supports designers in developing colour concepts and mood boards – because colours provide energy or help recovery, depending on the shade selected.

○ Colour guides in 8.7 x 19.7 cm format

▶ Result of a scientific study

≥ 120 colours from the RAL DESIGN SYSTEM plus

Four colours per page

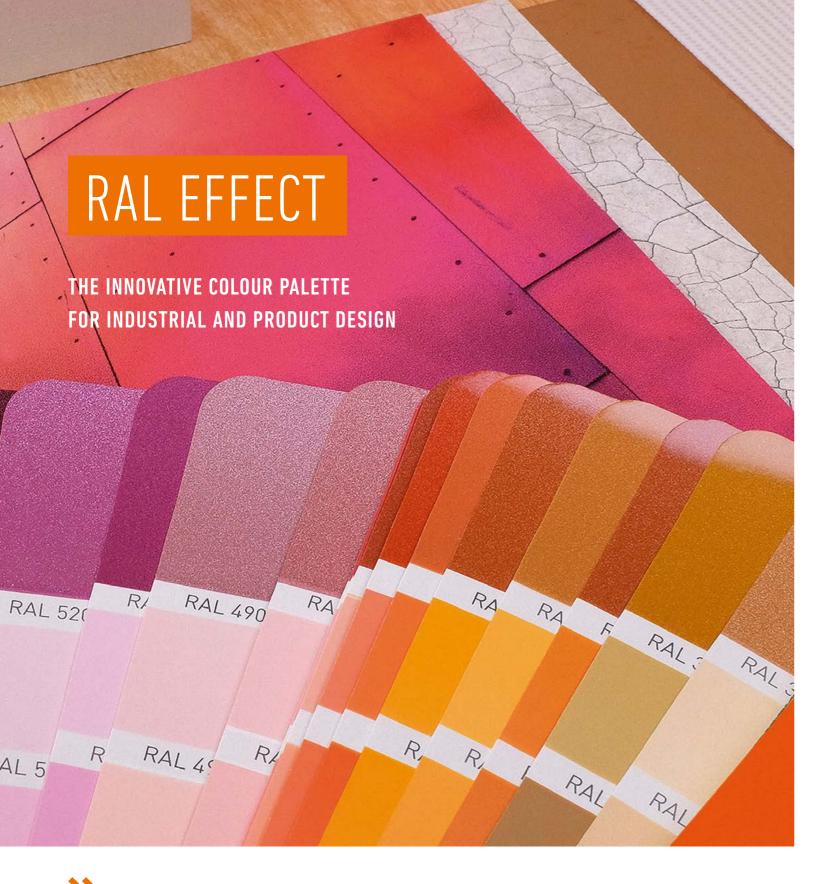
In each case one colour field with a colour code and colour name in DE/EN (5.0 x 4.5 cm)

In each case four removable colour chips including the colour code (1.8 x 2.2 cm)

■ Gloss level of colours: semi-matt

Including explanation and structure of the RAL DESIGN SYSTEM plus





28





29

RAL E1 COLOUR PRIMARY STANDARD SET

The primary standards RAL E1 of all 490 RAL EFFECT colours serve as binding colour samples for colour matching and quality control. The 420 solid colours (semi-matt) are based on waterborne paint systems, the 70 metallic colours (high-gloss) are based on acrylic paints.

- 2 high quality boxes in format: 49.0 x 26.0 x 17.5 cm
- ≥ 420 solid colours based on waterborne paint systems
- ≥ 70 metallic colours based on acrylic paints
- Colour primary standard card size: 10.5 x 14.8 cm
- Colour illustration: 10.5 x 13.8 cm
- Binding colour samples for colour matching and quality control
- Gloss level of solid colours: semi-matt
- Gloss level of metallic colours: high-gloss
- ▶ Incl. protection cases

RAL E1 COLOUR PRIMARY STANDARD CARD

All E1 Colour primary standard cards are available individually:

E1 Colour primary standard card solid

E1 Colour primary standard card metallic

The RAL EFFECT colour collection enables RAL to satisfy the desire for a broader range of design colours in the design-oriented area of application. RAL EFFECT includes 420 plain shades divided into colour families each with six harmoniously matching shades. A metallic shade is assigned to each colour family additionally as a special highlight. This means that there are 490 shades in the colour

collection for modern, eye-catching colour schemes.

RAL EFFECT is the first colour collection from RAL which is based on an aqueous coating system. When it was launched as the first water-based colour chart in 2007, RAL set new standards for environmentally friendly production of colour charts and shade cards.

RAL E3 **COLOUR FAN**

RAL E3 Colour fan with all 490 colours from the RAL EFFECT collection.

- Fan deck size 21.0 x 5.0 cm
- ≥ 70 colour pages with a total of 490 shades
- ≥ 1 metallic colour and 6 solid colours per colour page
- ≥ 70 metallic colours based on acrylic paints
- Gloss level of single sheet: high-gloss
- Colour field size of metallic colours: 3.8 x 5.0 cm
- ≥ 420 solid colours based on waterborne paint systems
- Gloss level of solid colours: semi-matt
- Colour field size of solid colours: 2.0 x 5.0 cm
- Every shade with colour code
- ▶ In high-quality protective packaging





RAL E6 SINGLE SHEET A6

Anyone who would like to focus on colour samples in colour design and work creatively with effects, has a perfect tool in the RAL E6 single sheet A6. RAL has created this product to satisfy the desire for a larger colourful design range for industrial applications.

The E6 Single sheets are an excellent supplement to work with the RAL E3 colour fan.

- ≥ Single sheet A6-sized (10,5 x 14,8 cm)
- ≥ 420 solid colours available

RAL E6 Single sheet A6 Uni: semi-matt RAL E6 Single sheet A6 Metallic: high-gloss



RAL E4 **COLOUR FAN**

The RAL E4 colour guide with 70 metallic shades simplifies sampling and creates sparkling effects. It provides an overview of the wide range of coloured metallic shades in one guide.

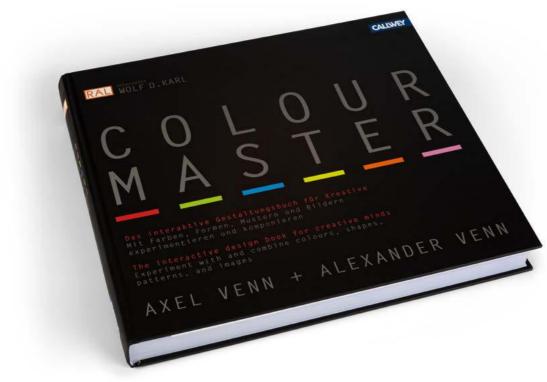
- Fan deck size 12.8 x 5.0 cm
- ≥ 70 full-surface colour pages
- ▶ Metallic colours based on acrylic paints
- **▶** Gloss level of single sheet: high-gloss
- 9 additional text pages in DE, EN
- In high-quality protective packaging





COLOUR MASTER

On 328 pages, "COLOUR MASTER" contains a thorough overview over the different materials for colour design such as wallpaper art, textiles, wood, and construction materials. Designers, architects, artists, and other creative people can get inspired using the dozen colour stencils, different figures and samples.



- ≥ 328 pages, Hardcover
- ≥ 12 attached stencils for colour combinations
- Bilingual: DE, EN
- Encoded in 490 RAL EFFECT colours
- ≥ ISBN: 978-3-7667-2030-6

TO EXPERIENCE AN COMBINE WITH COLOURS, FORMS, PATTERNS **AND PICTURES**

Every single page of the book is an individual creative experimenting tool for the user. All colour displays are encoded in the 490 RAL EFFECT colours.

With "COLOUR MASTER" Author Professor Axel Venn, internationally renowned colour researcher und trend expert created a new book for the handling of colours.





34



RAL D2 INDIVIDUAL

- ≥ 225 colour pages with a total of 1,825 shades
- Fan deck size 29.0 x 5.0 cm
- ≥ Colour field size 2.5 x 5.0 cm
- Every shade with HLC-code and colour names in German
- Additional fan deck with colour names in EN, FR, RU & CN
- **▶** Gloss level of colours: semi-matt
- ▶ Protective box covered with high quality, embossed glossy film



RAL K1 INDIVIDUAL

- ▶ Booklet size 10.5 x 20.0 cm
- ≥ 14 colours per double page
- Gloss level of colours: gloss
- Every shade with colour code and colour names in DE, EN, FR



Whether you decide on a chart from the world-famous RAL CLASSIC colour collection, the systematically constructed and finely graduated RAL DESIGN SYSTEM *plus* or the RAL EFFECT shimmering, eye-catching collection, we will always find the right solution for you with your own company logo.

We will add your personal company image to the RAL colour chart you have selected and will make this a harmonious, effective and indispensable advertising material for your company. This will enable you to present both the good name of your company and the colour range in which your products are available. Give your customers a daily useful design instrument with lots of added value!

- Full page corporate design on the front cover
- Company details are printed either digitally or with offset print
- Cost: depends on the colour scheme of the advertising material and the number of copies ordered

RAL K5 INDIVIDUAL

- Full page colour swatches 5.0 x 15.0 cm
- ≥ 2 gloss level of colour pages available
- semi-matt or gloss
- ➤ Well-suited for colour combination and colour comparison
- ► Full page corporate design on the front and back side of the U-shaped protective cover



RAL K7 INDIVIDUAL

RAL K5 INDIVIDUAL | RAL K7 INDIVIDUAL

- ≥ Colour fan size 5.0 x 15.0 cm
- **□** Colour illustration 2.0 x 5.0 cm
- Five colours per page
- Gloss level of colours: gloss
- Every shade with colour code and colour names in German
- Additional pages with colour names in EN, FR, ES, IT, NL
- In high quality protective packaging







RAL E3 INDIVIDUAL

- Fan deck size 21.0 x 5.0 cm
- ≥ 70 colour pages with a total of 490 shades
- ≥ 1 metallic colour and 6 solid colours per colour page
- ≥ 70 metallic colours based on acrylic paints
- Gloss level of single sheet: high-glosss
- Colour field size of metallic colours: 3.8 x 5.0 cm
- ≥ 420 solid colours based on waterborne paint systems
- Gloss level of solid colours: semi-matt
- Colour field size of solid colours: 2.0 x 5.0 cm
- Every shade with colour code
- Additional text pages describing RAL EFFECT in DE, EN



RAL E4 INDIVIDUAL

- Fan deck size 12.8 x 5.0 cm
- ▶ 70 full-surface colour page
- Metallic colours based on acrylic paints
- ☑ Gloss level of single sheet: high-gloss
- 9 additional text pages in DE, EN

- Full page corporate design on the front cover
- Company details are printed either digitally or with offset print
- Cost: depends on the colour scheme of the advertising material and the number of copies ordered





Thanks to its precision, the RAL COLOR READER is exactly the right tool for professional colour users. The device will already impress you during the first colour scan with its measuring accuracy of 92 %. The RAL COLOR READER has a highly developed optical lens and six white LEDs with a high CRI value. The powerful LEDs isolate colours and illuminate them equally, enabling you to obtain an accuracy

measurement even at the first attempt. It doesn't matter whether measuring wall or floor colours, the colour of a piece of furniture, plastic or textiles, whether the colour is matt or has a metallic effect, plain colours or samples. The colour measuring device will provide the right RAL shade even on the smallest surface.



FEATURES OF THE APP

- Displays digital RAL colour fans: RAL CLASSIC, RAL EFFECT and RAL DESIGN SYSTEM plus
- ▶ Create your own colour collections
- Save, label and share colours
- Complementary colour suggestion
- Quality control feature
- Supported languages: DE, EN, FR, IT, ES, CN
- System requirements:
- Android™ 6.0 or higher
- iPhone® or iPodTouch® running iOS version 9.3 or higher
- Compatible with Bluetooth $\mbox{\ensuremath{\mathbb{R}}}$ 4.0 or higher

TECHNICAL INFORMATION

- ▶ Weight: 45 grams
- ≥ 28 mm (Ø) x 69 mm
- ≥ 6 High CRI, white LED's + optical
- Bluetooth
- Colour models: CIE Lab, RGB, Hex, CMYK, LRV, LCH
- ► Measuring geometry: 45°/0° type
- ≥ Illuminant/ observer: D65/1

WHAT YOU GET

- RAL COLOR READER device
- Micro USB cable (rechargeable lithium polymer battery > 300 measurements/charge)
- ▶ White tile calibration disk cap
- ► Access-code Color Reader app





The seminars at the RAL ACADEMY on the subject of colour and colour design are aimed at all professional groups from the areas of architecture, design and trade who want to expand their knowledge of colour and be perceived by their customers as experts in this field.

Specialists in colour design always keep their expertise up to date. RAL COLOURS is supporting them in this and connects modern scientific knowledge with long-term experience in training and development of colour designers at a very high level.



RAL ACADEMY

- Training and development for professional colour users
- ▶ Workshops & seminars as well as shop and studio talks
- ▶ Getting to know and using RAL products
- Insights into colour design, theory & practical exercises
- ➤ Top-class speakers and course instructors

The courses range from one-day workshops and seminars to two-day workshops and shop and studio talks. Participants not only get to know and learn how to use the diverse world of RAL products but also gain profound insights into the world of colour design and connections between light and colour.

Lecturers and course managers from education, industry and architecture impart their knowledge via lectures, workshops, presentations, practical exercises, experiments and discussions. With the RAL ACADEMY events, the colour and design expertise of the participants will be expanded. At the same time, the academy will establish connections between different professional groups dealing with the topics of colour and colour design.

Further information about the topic of training and development at RAL COLOURS can be found at www.ral.de/akademie-uebersicht





PLANK: The MIURA stool, designed by Konstantin Grcic, is available in many RAL colours. RAL 7021 Black grey, RAL 9002 Grey white, RAL 3020 Traffic red, RAL 2004 Pure orange, RAL 1027 Curry, RAL 3009 Oxyde red and RAL 5023 Cobalt blue underline its dynamic shape.



available in all RAL colours according to customer requirements.



OTTO KIND GMBH & CO. KG: Numerous detailed solutions provide space for completely new ways of working. Ergonomics as the cornerstone for productivity.



LASFERA: The lamp is available in RAL colours and can be individually designed by the customer himself.



POPSTAHL: Since Popstahl was founded, Ralf Weissheimer has been working successfully together with RAL COLOURS - this is how modern design meets proven standard.



AUER PACKAGING: The transport containers from Auer Packaging are available in many RAL colour tones.



BRIG RIGID INFLATABLE BOATS: A boat with individual paintwork: The Ukrainian BRIG rigid inflatable boats are custom-made and produced individually in RAL colours.

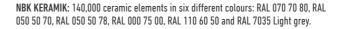
INSPIRATIONS



EHRET: The atrium of Oranienburg district court fitted with nearly 150 shutters in different RAL colours.



OPINION CIATTI: modern furniture in RAL colours RAL 5002 Ultramarine blue, RAL 5005 Signal blue, RAL 5012 Light blue and RAL 4006 Traffic purple.





CITY GATE BREMEN: Development of a colour concept with the colours of the RAL DESIGN SYSTEM plus.



Shipping



Research + technology





42



BOSSE: Be it chairs, tables, modular furniture or room-within-a-room solutions. Bosse provides customers with everything from a single source – for example also in RAL 1018 Zinc yellow.



ALLMILMÖ KITCHENS: allmilmö is the leading premium brand manufacturer of high quality kitchen furniture.



FRANKE: Franke Aquarotter brings colour into play for public sanitary facilities.



TECKENTRUP: The doors, garage doors and industrial doors by Teckentrup made of steel, stainless steel and aluminum are available in many RAL colors.



LOEWE: Next to seven Loewe standard inlay colours, 250 shades of the RAL colour palette are available.



SIEDLE: The intercom systems and interior stations of the market leader in building communication are available in all RAL colours.



BREEZER AIRCRAFT: The aircrafts manufactured in Northern Germany are available in different RAL COLOURS.

INSPIRATIONS



OPENING BRIDGE "PRAYER OF SHADOW": The spectacular bridge over the Amstel is coated in RAL 6007 Bottle green. Within the space of a minute, this high-tech-bridge in Vrouwenakker (south of Amsterdam) can be raised or lowered.



WALTER KNOLL: The leading office furniture manufacturer Walter Knoll from Herrenberg produces work desk and conference programs in the RAL CLASSIC colour RAL 9010.



HUMBAUR: Horse trailers that look anything but boring are available through the company Humbaur, also in different RAL CLASSIC shades such as RAL 1004 Golden yellow and RAL 3003 Ruby red.

RAL - WORLDWIDE DISTRIBUTORS





EUROPE

Danatex Farvekort & Agentur Holmensvei 6 DK-3600 Frederikssund Telefon: +45 47 38 56 00 Fax: +45 47 38 56 01 www.danatex.com

GERMANY

Lumesca GmbH Gablonzer Straße 28a 76185 Karlsruhe Telefon: +49 721 982 3410 Fax: +49 721 982 34123 info@grafipress.de www.grafipress.de

mode...information GmbH Pilgerstrasse 20 51491 Overath Telefon: +49 2206 6007 0 Fax: +49 2206 6007 17 info@modeinfo.com www.modeinfo.com

Muster-Schmidt Verlagsgesellschaft mbH Schuhstraße 6 37154 Sudheim

Telefon: +49 55 51 908 420 Fax: +49 55 51 908 4229 info@muster-schmidt.de www.muster-schmidt.de

Schupp Musterkarten GmbH

Blätteräcker 12 74523 Schwäbisch Hall-Sulzdorf Telefon: +49 7907 9876 0 Fax: +49 7907 9876 50 info@schupp-musterkarten.de www.schupp-musterkarten.de

FINLAND

Finnish Standards Association SFS Malminkatu 34. FI-00100 Helsinki Telefon: +358 91 49 93 31 Fax: +358 91 46 49 14 www.sfs.fi

FRANCE

Erichsen SARL 9, cours Manuel de Falla F-26000 Valence Telefon: +33 475 601 177 www.erichsen.fr

Polymers & Colors S.A. Thesi Fousa, Naxou Str 194 00, Koropi Hellas Telefon: +30 210 6620445 Fax: +30 210 6620447 www.pncsolutions.eu

UNITED KINGDOM

Lumesca Limited Spectrum Point 164 Clapgate Lane Birmingham B32 3DE United Kinadom Telefon: +44 121 684 1234 Fax: +44 121 684 5678 www.colorconfidence.com

Verivide Ltd. Quartz Close, Warrens Business Park Enderby Leicester LE19 4 SG **United Kingdom** Telefon: +44 116 284 7790 www.verivide.com

Matherson SPA Via Olimpia 2 I-24030 Presezzo (Bergamo) Telefon: +39 035 46 87 11 Fax: +39 035 61 16 44 www.matherson.com

CROATIA

Nenad Vedris UPI 2M PLUS d.o.o. Meduliceva 20 10000 Zagreb Telefon: +385 1 492 13 89 Fax: +385 1 492 13 90 neno@upi2mbooks.hr

NETHERLANDS

INDUSTRIAL PHYSICS Inks & Coatings B.V. Molenbaan 19 2908LL Capelle aan den IJssel Niederlande Tel: +31 10 7900 100 Fax: +31 10 7900 129 info@tqcsheen.com www.ral-shop.com

AUSTRIA

KABE FARBEN GesmbH Langegasse 31 A-6850 Dornbirn Telefon: +43 5572 21 568 Fax: +43 5572 20 946 info@kabe-farben.at www.kabe-farben.at

ALCOR sp. z o.o. Centrum Badawczo-Produkcyjne ul. Kepska 12 PL-45-130 Opole Telefon: +48 77 457 98 56 Fax: +48 77 455 74 77 www.alcor.pl

Serix Waldemar Kitala

ul. Kościuszki 8 42-300 Myszków Telefon: +48 343 137 115 Fax: +48 696 777 457 tadeusz.michura@serix-bis.com.pl www.serix.com.pl

Proizvodstvennaya Kompaniya BLESK LLC Dmitrovskoe shosse 157 Moscow 127411 Telefon: +7 495 665 68 77 Armen@ral.ru www.ral.ru

TECSA Ltd.

Ulitsa Argunovskaya, 3 korp. 1 Moscow 129075 Telefon: +7 495 232 0482 info@tecsa.ru www.tecsa.ru

SWITZERLAND

Tracomme AG Wiesenstrasse 39 Zufahrt via Rietbachstrasse CH-8952 Schlieren Telefon: +41 44 7090707 Fax: +41 44 7090770 www.tracomme.ch

SLOVENIA

HSH d.o.o. Celovška 143 1000 Ljubljana Telefon: +386 (0)15057028 Fax: +386 (0)15193178 www.hsh.si

RGRAF d.o.o. Kleče 22d 1000 Liubliana Mobil: +386 40 202 86 info@rgraf.si www.rgraf.si

NEURTEK Instruments S.A. Polig, Ind. Azitain, Parcela 3 A P.O. Box 399 F-20600 Fibar Telefon: +34 943 82 00 82 Fax: +34 943 82 01 57 www.neurtek.com

CZECH REPUBLIC

TX Color s.r.o Do Višňovky 10 251 70 Dobřejovice Telefon: +420 603 200 602 Fax: +420 603 200 603 txcolor@txcolor.cz www.txcolor.cz

TURKEY

STAR EXPORT Dis.Tic. Ve San. Ltd.Sti. İçerenköy Mah. Ihlamur Ağacı Sok. Dostlar Sit. B Blok No: 6/1B Ataşehir TR-34752 Istanbul Telefon: +90 532 2611307 www.ralrenkleri.com

IIKRAINE

TECSA Ukraine Ltd. 24/2, Avtozavodskaya Str. Kiev 04074 Telefon: +38 44 451 83 21 Fax: +38 44 594 51 06 www.tecsa.com.ua

HUNGARY

Porfesték Forgalmozó Kft. Gyöngyos Szurdokpart UT 70 3200 Magyarország Telefon: +36 37 505050

Fax: +36 37 505051 www.porfestek.com

NORTH & SOUTH AMERICA

Govoni - Consultoria e Representação Comercial Ltda Rua Nicolau Mattar, 188 Vila Bela - Jundiaí - SP Telefon: +55 11 3964 5300 govonif@terra.com.br

www.ral-colours.com.br

COLOMBIA

INTERCOLOR S.A.S. Carrera 55 No. 83B Sur 114 CO-(La Estrella) Medellin Telefon: +574 2 79 05 62 Fax: +574 2 79 05 61 www.intercolorcolombia.com

USA

Dorn Color

11555 Berea Road Cleveland, Ohio 44102 Tel.: +1 216 634 2252 info@dorncolor.com www.dorncolor.com

OCEANIA

AUSTRALIA

Oxytech Powder Coatings Pty Ltd P 0 Box 149 HORSLEY PARK NSW 2175 Telefon: +61 2 9675 4253 Fax: +61 2 9675 4279 sales@oxytech.com.au www.oxytech.com.au

RAL gGmbH Bejing Representative Office DRC Liangmagiao Diplomatic Office D1 Building, Floor 4, Unit 0401G, 19 Dongfang East Road, Chaoyang District, 100600 Beijing, China www.china.ral-colours.com

ShenZhen Sky&Sea Technology Co. Ltd. Room 17C, RuiJun Business Tower

108 Zhongxin Road, Shajing Town **Baoan District** 518104 Shenzhen, Guangdong Province Telefon: +86 755 29307226 Service Hotline: 400 0066 460 Fax: +86 755 23143909 www.skyseacolor.com sscolor@126.com

KOMAL Scientific Co. 633. Laxmi Plaza, Laxmi Industrial Estate. New Link Road, Andheri (w) Mumhai 400 053 Telefon: +91 22 26335564 Fax: +91 22 26335563 www.komalscientific.com

M/S Khushboo Scientific PVT. LTD Govind Building, 2nd Floor, R.NO.23 132, Princess Street 400002 Mumbai Telefon: +91 22 2208 1343 / 2206 7618 Fax: +91 22 22 22081346 www.khushbooscientific.com

Vihrant

9109/1 GIDC Ind Estate Ankleshwar - 393002. Guiarat Telefon: +91 9328 008005 sales@vibrant.cc www.vibrant.cc

Color Storehouse Co., Ltd. 1-55-37 Fujigaoka, Aoba-ku, Yokohama, Kanagawa, 227-0043 Japan Telefon: 81-45-9441170 customer@color-storehouse.com www.color-storehouse.com

Bee Loong Realty Sdn. Bhd. Unit A-6-2. Pertiwi Indah. No.70. Jalan Pertiwi, Taman Maluri Kuala Lumpur 55100, West Malaysia Telefon: +6 0392026167 Fax: +6 0392026167 mycolour ral@hotmail.com www.ral.com.my

PAKISTAN

Kansai Paint 11-CCA, Phase V, Defense Housing Authority, Lahore Telefon: +92-42-37182151-4 Fax: +92-42-37182155 info@kansaipaint.ae www.kansaipaint.ae

SOUTH ARABIA

Colorzone P.O. Box-10222 Jeddah-21433 Handv: +966 504325665 Handy: +971556473852 color@colorzone.net

SOUTH KOREA

Color Korea Heyjin, Park, 312 Dongbaek Chungno, Giheung-qu, Yongin-si, Gyeonggi-do, 17004 Korea Telefon: +81 70 8844 0999 colorkorea@colorkorea.net

IINITED ARAR EMIRATES

www.colorkorea.net

Color Middle East Jumeirah Lakes Towers, Dubai, PO BOX: 643715 Telefon: +971 4 561 3745

VIETNAM

T&P Vlietnam trading and service Co. Ltd. 1st Floor, CT2, D22, Tran Binh street, Mai Dich Ward. Cau Giav district. 122880 Ha Noi City Tel & Fax: +84 4 37 481182 www.tpvietnam.com



NAMIBIA

Coral Superior Coatings Industrial Site 785 Okahandia, Namibia Telefon: +264 62 503233 Fax: +264 62 503234 info@coralcoatings.com www.coralcoatings.com

010 40 53 | Primal red 050 50 78 | Persian Orange 180 50 50 | Ocean green



This printed matter has been certified with the BLUE ANGEL.

PHOTO CREDITS

p. 1, p. 28, p. 38 © Sabine Hirsch p.2 pexels-daria-liudnaya-7354626, pexels-steven-tanuwijaya-3328128, daria-nepriakhina/unsplash, anunay-rai-DUAKlx3EL-A-unsplash, © Kennedy Nolan x Laminex Australia photo, Derek Swalwell p. 6, p. 14, p. 25, p. 31 © Timo Rieke



www.blauer-engel.de/uz195

- low use of energy and water in the manufacturing process
- made from 100% waste paper
- particularly low level of harmful material ZP7

